

i.608

0.864



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6210G02631-8G-1**Job Sheet 188054****Part No:** RBW6210G02631-8G-1**Job Qty:** 16 ea**Part Name:** Plug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/2/19**Job Tracking No:****Due Date:** 1/3/19**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG RBW6210G02631-8G Rev.B IPP Rev. A 18.10.11 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		1/3/19	0.00	0.00	Start Up Machining-3		<i>[Signature]</i> 19/01/07
110	CNC Lathe	16 pcs		1/3/19	0.00	2.67	SL-154		<i>[Signature]</i> 19/01/07
120	QC	16 pcs		1/3/19	0.00	0.00	QC2 Machining-4		<i>[Signature]</i> 19/01/07
130	QC	16 pcs		1/3/19	0.00	0.00	QC8 Machining-4		<i>[Signature]</i> 19/01/07
140	Packaging	16 pcs		1/3/19	0.00	0.00	Packaging3-1		<i>[Signature]</i> 19/01/07
150	QC21-SA	16 Ea		1/3/19	0.00	0.00	QC21		<i>[Signature]</i> 19/01/07

Part Op Descriptions: **110** - 1-Machine as per DWG. FC545 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-NYLON 6-R0.500-W	Nylon 6 Round Bar 0.500" Dia.	.8640 ft (.054 ea)	90-Start up Operation	5118782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-NYLON 6-R0.500-W	1	3	0

Part Specifications

Specifications could not be found.

Plex 1/2/19 12:03 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142244



Part: RBW6210G02631-8G-1

Job No: 188054

Serial No/Batch: S142244

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 01/07/19